PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference TP103051/TRO		FOR FURTHER ACTION See Form PCT/IPEA/416					
International application No.	International filing date (da)	//month/year)	Priority date (day/month/year)				
PCT/FI2004/050097	17.06.2004		18.06.2003				
International Patent Classification (IPC D21G1/00	C) or national classification and IPC						
Applicant							
METSO PAPER, INC. et al.							
This report is the internation Authority under Article 35 a	nal preliminary examination repo nd transmitted to the applicant a	rt, established by this ccording to Article 36	International Preliminary Examining .				
2. This REPORT consists of a total of 5 sheets, including this cover sheet.							
3. This report is also accompa	anied by ANNEXES, comprising:						
a. 🛘 sent to the applican	t and to the International Bureau) a total of sheets, as	s follows:				
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.							
The state of the s	tional Burgay anks) a total of (ind	icate type and numbe	er of electronic carrier(s)) , containing a				
and the second section of the section o	dor tables related thereto, in col quence Listing (see Section 802	mouter readable tottii	office as indicated in the Supplemental 1				
Box Relating to Sec	querice cisting (see coolion cor	0, 110, 101, 111, 111, 111, 111, 111, 1	,				
4. This report contains indica	ations relating to the following ite	ms:					
☑ Box No. I Basis of	the opinion						
☐ Box No. II Priority							
	ablishment of opinion with regar	d to novelty, inventive	step and industrial applicability				
☐ Box No. IV Lack of	unity of invention						
applicat	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
1 - 1	documents cited						
	defects in the international appli						
☐ Box No. VIII Certain	observations on the internations	al application					
Date of submission of the demand		Date of completion of this report					
10.01.2005		28.07.2005					
Name and mailing address of the i	nternational	Authorized Officer					
preliminary examining authority: European Patent Of	fice						
D-80298 Munich		Helpiö, T.					
Tel. +49 89 2399 - 0 Fax: +49 89 2399 -) Tx: 523656 epmu d 4465	Telephone No. +49 89	2399-				
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/FI2004/050097

		No. I	Basis of the report				
1.	filed	With regard to the language , this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.					
		the series because into the following language					
		☐ pub☐ inte	ernational search (under Rules 12.3 and 23.1(b)) Dication of the international application (under Rule 12.4) Ernational preliminary examination (under Rules 55.2 and/or 55.3)				
2.	. With regard to the elements* of the international application, this report is based on <i>(replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):</i>						
	Des	scription	n, Pages				
	1-7		as originally filed				
	Cla	ims, Nu	mbers				
	1-12		as originally filed				
	Dra	Drawings, Sheets					
1/3-3/3 as ori		-3/3	as originally filed				
		a seq	uence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing				
з. 🗆		☐ The amendments have resulted in the cancellation of:					
			e description, pages e claims, Nos.				
		☐ th	e drawings, sheets/figs				
		□ th □ ar	ne sequence listing <i>(specify)</i> : ny table(s) related to sequence listing <i>(specify)</i> :				
4	I. 🗆 ha Sı	ad not b	report has been established as if (some of) the amendments annexed to this report and listed below seen made, since they have been considered to go beyond the disclosure as filed, as indicated in the ental Box (Rule 70.2(c)).				
			ne description, pages ne claims, Nos.				
		☐ th	ne drawings, sheets/figs				
		□а	ne sequence listing (specify): Iny table(s) related to sequence listing (specify):				
	*	If :	item 4 applies, some or all of these sheets may be marked "superseded."				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/FI2004/050097

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-12

No: Claims

Inventive step (IS) Yes: Claims 1-12

No: Claims

Industrial applicability (IA) Yes: Claims 1-12

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

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Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

D1: US-B-6 189 4421 (HONKALAMPI PETTER ET AL) 20 February 2001 (2001-02-20)

D2: DE 44 37 533 A (VOITH GMBH J M) 25 April 1996 (1996-04-25)

The document D1 is regarded as being the closest prior-art to the subject-matter
of claim 1, and discloses (cf. especially column 10, lines 38-65; figures) a method
for calendering a paper or paperboard web according to the preamble of claim 1.

The subject-matter of claim 1 therefore differs from this known method in that:

"at least one edge area of the web is calendered in the reeling step".

The problem to be solved by the present invention may therefore be regarded as providing an improved method for calendering a paper or paperboard web, which allows separate calendering of the web edge areas without a need for extra space within the calender.

In the method according to D1, the calendering of the edge areas takes place in a preceding or subsequent nip with respect to the actual calendering nip. D1 does not teach combining calendering of the edge areas with reeling. Document D2 shows a method for combined calendering and reeling. In this method, two rollers (3.1 and 3.4) of the reeling arrangement form together a full width calendering nip. D2 does not discuss the separate calendering of the edge areas. There is no hint in D1 or D2, which would lead the skilled person, in order to solve the above problem, to combine their teachings and thereby arrive to the subject-matter of claim 1. Therefore, claim 1 appears to satisfy the requirements of Article 33 PCT with regard to novelty and inventive step.

3. The subject-matter of claim 6 relates to a corresponding device for calendering a paper or paperboard web. As such, this claim also satisfies the requirements of Article 33 PCT with regard to novelty and inventive step.

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International application No.

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- 4. Dependent claims 2-5 and 7-12 add further features to the independent claims and as such they also meet the requirements of the PCT with respect to novelty and inventive step.
- 5. The industrial applicability (Art. 33(4) PCT) of the present invention is evident.
